

Procedure 7.1 - Replacing the Covers

Replacing the Front Cover

1. Turn on the EFX 544 with the circuit breaker, then press **QUICKSTART** on the display panel.
2. Press **Ramp ▼** until the lift is set at level 1.
3. Turn off the EFX 544 with the circuit breaker, then unplug the power cord from the wall outlet.
4. Remove the fasteners that secure the front cover to the EFX 544 frame.
5. Lift the cover until it clears the lower electronics bracket, then set it aside.
6. When maintenance operations are complete, slide the cover over the lower electronics bracket. Position the cover at its mounting position, take care not to snag any wiring as you slide the cover into place.
7. Thread the fasteners through the front cover and EFX 544 frame, but do not tighten. Pull the cover towards the front of the unit. Secure the fasteners.

Replacing the Rear Cover

1. Turn off the EFX 544 with the circuit breaker, then unplug the power cord from the wall outlet.
2. Remove the fasteners that secure the rear cover to the EFX 544 frame.
3. Raise the cover until it is clear of the flywheels, then set it aside.
4. When maintenance operations are complete, place the cover over the flywheels. Position the cover at its mounting position.
5. Replace the fasteners that secure the rear cover to the EFX 544 frame.